



Rev1

OLM 3-Piece Carbon Spoiler

Part #: OLMA.70213.1

Application: 2013-2021 Subaru BRZ, 2013-2016 Scion FR-S, 2017-2021 Toyota 86

Questions? Email us at: [sales@ftspeed.com](mailto:sales@ftspeed.com)

### General Note Regarding The Use Of Automotive Adhesive Products

**Temperature:** Ideal application temperature range is 70°F to 100°F (21°C to 38°C). Pressure sensitive adhesives use viscous flow to achieve substrate contact area.

**Time:** After application, the bond strength will increase as the adhesive flows onto the surface (also referred to as “wet out”). At room temperature approximately 50% of ultimate bond strength will be achieved after 20 minutes, 90% after 24 hours and 100% after 72 hours. This flow is faster at higher temperatures and slower at lower temperatures.

#### Parts List:

- ① Spoiler Center
- ② Left Spoiler Endcap
- ③ Right Spoiler Endcap
- ④ 3M VHB double sided tape (2)
- ⑤ Prep pack (1)



#### Required Tools:

- Scissors or knife
- Isopropyl alcohol
- A rag or cloth

#### Installation Instructions:

1 – Take your rag and with some isopropyl alcohol, clean off your trunk lid and rear quarter panels where the spoiler will be mounted. Once complete, let fully dry before attempting to apply the spoiler.

2 – Using the included prep pack, ⑤, wipe down the under side of each spoiler piece with the cleaning wipe to remove any debris. Then using the 2 adhesion promotors from the pack, wipe the outer edges of the underside where tape will be applied on step 3.

3 – Take the 2 rolls of 3M VHB, ④, and place 2 layers stacked on top of one another at the points indicated below. We recommend applying one layer at a time to the underside of the spoiler and pressing firmly to ensure a good bond, before installing the second layer on top.



**Note: VHB = Very High Bond - As soon as the tape contacts the surface of your trunk it will begin creating a strong bond. Be sure you have placed the spoiler accurately before continuing.**

4 – Now take the center piece of the spoiler and begin peeling up the backing off the 3M VHB tape but don't remove it. You'll want to leave the backing "tails" accessible to you while the spoiler is being mounted as shown below. Place the spoiler on your trunk and align it with the edges of the trunk.



3M VHB backing tails left exposed for easy removal during installation

5 – Once you have the center aligned, grab the adhesive backing tails and slowly peel them off while applying pressure to the spoiler to ensure a good bond with the trunk.

6 – Repeat steps 4 and 5 with each spoiler endcap, taking care to line them up with the center piece for a clean install.

7 – Your install is now complete, enjoy your new OLM spoiler!