



3M Double Sided Tape Applications

Questions? Email us at: sales@subispeed.com

Note: This process is intended to be a guided instruction for how to apply products using a 3M or “3M style” Double sided tape, including standard and Very High Bond (Referred to as “VHB”) tapes. If you have any concerns for applying these tapes to products or the vehicle, please be sure to contact us or consult a reputable body shop in your area.

Required Tools and/or materials:

1. Paper towels or a clean microfiber rag
2. Isopropyl alcohol solution (70% Isopropyl Alcohol / 30% water)
3. Rubber gloves (optional)

Optional:

Depending upon the part type or installation, you may wish to detail the area for a clean installation. Again, please consult a reputable body shop if you are not comfortable with this operation.

REQUIRED: All installations must be done using a climate controlled area such as a garage or shop. If not available, installations can be done outside provided that the climate conditions allow for no rain or other adverse weather conditions. Application temperatures must be between **70°F to 100°F (21°C to 38°C)**.

Installation Instructions:

1 – Prepare the Isopropyl Alcohol and water mix if not ready.

2 – Tip: if removing emblems or badges without alignment pins, use some painters tape or masking tape to make an outline of the area so that it may be referenced when installing the new emblem(s).

Prepare any surfaces that will be mating with each other using the Isopropyl Alcohol mixture. If applying an emblem or badge, ensure that all previous adhesive has been removed and cleaned from the surface.

3 – Before removing the backing of the tape, place the product in position to ensure a good fit will be achieved. If the fitment is good, proceed to step 4. Otherwise, please contact us for a warranty claim. *****NOTE*** ANY ISSUES FOUND AFTER INSTALLATION WILL NOT BE ELIGIBLE TOWARD STANDARD WARRANTY CLAIMS.**

4 – If the product has arrived with the tape not adhered to the product, there will be an additional step to consider. Otherwise, please proceed to step 5. If your product *did* come with an adhesion promoter or priming packet, please ensure to use this as it will help ensure that the tape makes a good bond to each surface. Take care that the primer has fully dried and roll the tape on to the product 3"-6" inches at a time making sure to press down firmly and evenly as possible. Proceed to step 5.

5 – If step 4 was performed by the customer, please do one more test fit to ensure the product will fit correctly. If the fit is good, proceed to peel enough of the backing that a "tail" is created and can be wrapped around to the outside of the product. If installing emblems or badges, this step can be ignored. Gently place the product into place and pull the "tail" further along the product, stopping every 6"-8" inches to press it into place using a firm and even pressure. **Note:** there may be some instances where a "tail" can not be created and removing the entire backing may be necessary. Please take caution when this is needed in how the product is applied.

6 – Once the backing has been removed and the product is installed, go around and evenly apply more pressure to ensure a good bond. Installations **MUST** wait a minimum of 72 hours before driving the vehicle. This bond is faster at higher temperatures and slower at lower temperatures.

7 – Congratulations on installing your OLM product! Please be sure to contact us if you have any questions or concerns.