

OLM LE Dry Carbon Fiber Window/Door Molding Covers: 6 pieces

Part #: OLMA.70234.1

Application: 2020+ Toyota Supra

Questions? Email us at: sales@ftspeed.com

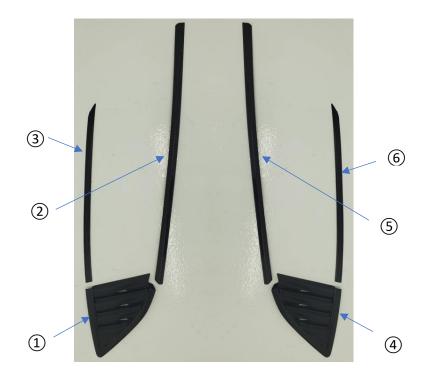
General Note Regarding The Use Of Automotive Adhesive

Temperature: Ideal application temperature range is 70°F to 100°F (21°C to 38°C). Pressure sensitive adhesives use viscous flow to achieve substrate contact area.

Time: After application, the bond strength will increase as the adhesive flows onto the surface (also referred to as "wet out"). At room temperature approximately 50% of ultimate bond strength will be achieved after 20 minutes, 90% after 24 hours and 100% after 72 hours. This flow is faster at higher temperatures and slower at lower temperatures.

Parts List:

- 1 Right window louver (1)
- 2 Right lower trim (1)
- 3 Right upper trim (1)
- 4 Left window louver (1)
- (5) Left lower trim (1)
- 6 Left upper trim (1)



Installation Instructions

- 1 Use the included cleaning wipe to thoroughly clean the outer window trim of the vehicle to ensure a clean installation surface
- 2 Once cleaned, use the included adhesion promoter wipe on the outer window trim of the vehicle. This will ensure a good bond for the adhesive
- 3 Roll the windows down and open your door
- 4- Remove the backing from the pre-applied adhesive strips on part (2). When applying to the door, be sure to first line up the rear edge of the carbon so it is flush with the edge of the door as shown below in the photos. Once this edge is flush you can then lay the rest of the part down onto the windowsill, pressing firmly to promote a good seal





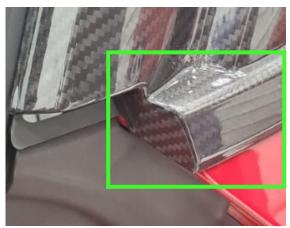
Correct: Notice carbon and door edge are flush

Incorrect: Notice large gap between carbon and door

5 – Next, with the door still open, remove the backing from the pre-applied adhesive strips on part 1. As with step 3, make sure the lower corner of the part is flush with the body of the car to prevent rubbing between parts 1 and 2. With the corner flush, line up the rest of the louver to cover the window and press firmly to promote a good seal



Incorrect: Notice large gap between carbon and trim



Correct: Notice carbon and trim are flush

6- Last, with the door still open, remove the backing from the pre-applied adhesive strips on part 3, make sure to line up the rear edge with part 1 as show in figure 1 below. Then lay down the part taking care to line up the front corner with the A-pillar of your vehicle as shown in figure 2. Ensure that the carbon trim is sitting slightly above the rubber window trim. If the trim is mounted to low, it may make contact with the frameless window of the Supra when opening and closing the door. Press firmly once aligned to promote a good bond.





Figure 2: Aligning part (3) with A-pillar

Figure 1: Aligning parts 1 and 3

7 -Repeat steps 1 - 6 on the other side of your vehicle for a complete install

Release Notes:

Rev1 – Original Instructions

Rev1.2 – Clarification added to step 6 to avoid interference with self-lowering frameless windows upon opening/closing.